

MAY 13 2015

Work Order ID 132300

132300

May-06-15 11:34:44 AM

Page 1

Item ID: D2704

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cross Brace

Start Date: 5/06/15 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/15/15 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2704	Rev A1								

100

0.00

100

NC BRAKE

Brake NC

Memo

0.00

Brake NC

Punch tube 304/316 with 2B finish Deburr

4X

DAS
28
9-89

MAY 06 2015

110

0.00

110

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

(4)

38
9-89

MAY 07 2015

120

0.00

120

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

Powdercoat

Memo

0.00

Powder Coating

START TIME:

1:00

FINISH TIME:

OVEN TEMPERATURE:

1:50

4 φ 15.5-7 DAS 34 9-89

May-06-15 11:34:44 AM

Page 2

Accept

Setup Start *NS1*

Stop *NS2*

Start Date: 5/06/15 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 5/15/15 **Req'd Qty:** 4.00 ***4***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Picklist Print

May-06-15 11:34:44 AM

Page 1

Work Order ID: 132300

132300

Parent Item: D2704

D2704

Parent Item Name: Cross Brace

Start Date: 5/06/15

Required Date: 5/15/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP D02.04.15Added dwg Rev.A1NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035

Purchased

No

100

f

73.6000

2.35

10

M304TR0 500W 035

304 RD Tube .500 x .035W

DAS
28
9-89

MAY 06 2015

Location

Loc Qty

Loc Code

GA002

73.6

125513

2

126922

3.5

m128084

11

m128495

41

m128833

0.07

m129188

8

m130292

0.5

m131717

7.53

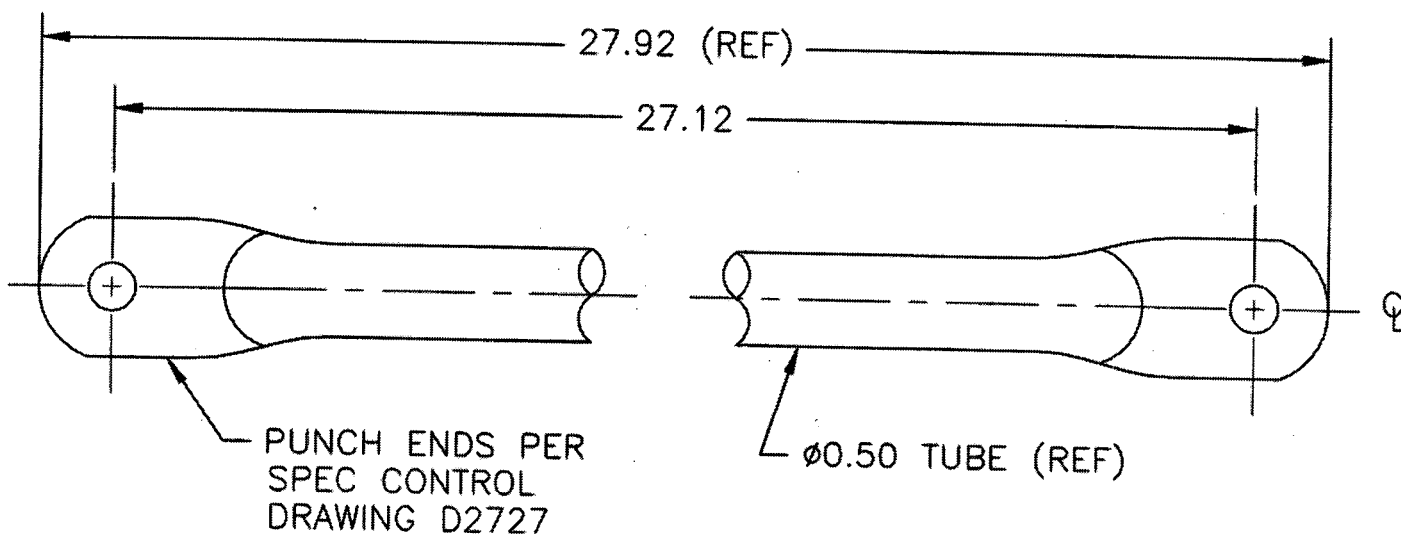
10



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2704	REV. A SHEET 1 OF 1
DATE 98.08.24		TITLE STRUT	SCALE NTS
A	98.08.24	NEW ISSUE	
AI	<i>CP</i> 02.03.22	ADD FINISH	

RELEASED
99.11.02 KE

u/o 132300



MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, Ø0.50 x 0.035 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3 *AI*

